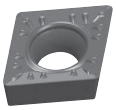
	Semi-Schlichten Semi-finishing			Schlichten Finishing		
	KM					
		LCK20T				
		■				
		■				
		■				
		□				
	Ident No.			Ident No.		
		7171991				
		7171992				
		7171993				
		7171994				
	v_c (m/min)			v_c (m/min)		
		□ 200–340				
		□ 150–290				
		□ 150–290				
		□ 160–290				
		■ 150–400				
		■ 200–450				
		■ 200–550				

■ = Hauptanwendung First choice □ = Nebenanwendung Second choice